

Position Opening

Job Title:	Troubleshooter	Shift:	
Date of Availability		Pay Grade:	
Reports To:		Department:	

Description of Duties:

- Check hydraulic and mechanical controls and safety controls on presses
- Detect and report non-conforming material
- Ensure proper drying conditions on mechanical drying equipment
- Use computer system on presses to check parameters, set controls, enter production data, and record SPC
- Perform trial run on job, inspect first piece and begin/monitor production run
- Identify non-performance of press and determine course of action
- Make adjustments to press as necessary to produce product according to or exceeding customer specifications
- Communicate with all plant and office personnel regarding process improvements, problems, and other important information
- Prepare/maintain all documentation associated with position of Troubleshooter
- Follow all safety requirements including proper use of PPE, lockout/tagout, emergency evacuation, and right to know
- Reduce production costs by isolating and correcting problem areas, offering assistance in resolving production issues, working to improve job efficiency and improving uptime, etc.
- Maintain clean and neat work area

Skills, Knowledge, and Abilities:

- Proficiency in English to understand company objectives
- Ability to give and receive effective direction to/from others ensuring objectives are met or exceeded
- Thorough understanding of OSHA requirements
- Read/understand quality standards, work instructions, safety regulations, and all process and mold terminology
- Mathematical aptitude to read/understand piece prints, measuring equipment, material checks, machinery, and profitability of processes
- Thorough understanding of all machinery, molding equipment, and plant machinery
- Computer and CNC literacy

Machinery and/or Equipment Involved:

- Molding presses, molds, forklifts, hoisting equipment, computers, and all other machinery and equipment

Physical Demands:

- Lift up to 50 pounds frequently during the shift
- 20/20 vision with or without correction to read and understand all necessary documentation, perform part inspection, and forklift operation
- Standing, walking, twisting, bending, and reaching frequently during the shift
- Use of hands continually during the shift
- Exposure to environment of a manufacturing facility including continuous loud noises, exposure to fumes and dust, and contact with oils and solvents on a continuous basis

By signing, you certify that you are able to meet the above job requirements.

Date